

# SylvanSport Replacement – Side Frame Replacement

## Tools Required

Tools found at stations 1 and 2, prybar, eraser wheel

Drop the stabilizer jacks and raise the trailer. Remove the pod, the rack, and the bed frame.

Next, remove the rubber caps and the bed pins from the side rails. Remove the lift poles from the side that is being removed in addition to the corner bumpers, marker lights, rail lamp, and bottle opener.

Remove the wheel and the fender. Remove the side frame bolts and corner bolts. All 15mm head bolts need to be removed including the crossbar bolts and the yoke bolts.

Remove the axle. \*CAUTION\* Do not be under the axle when removing. When removing, it is fine to leave bolts on to keep in position. Be sure to remove the nuts.

Use a prybar to pry the floor up. \*CAUTION\* Be careful not to bend the deck. You want the tape loose. When prying deck, use the prybar to begin and use your knees to push it up further to be sure to not bend the deck.



Remove the 3M tape residue. For best results, use an eraser wheel at its highest speed possible to remove the residue. If not all of the tape is able to be removed, that is alright. Be sure the surface is smooth and flat and there are not clumps. If there are clumps of tape, the deck will not sit flat.

Remove T-nuts.

Install floor tape on new side frame before installing.

Reverse for installation.